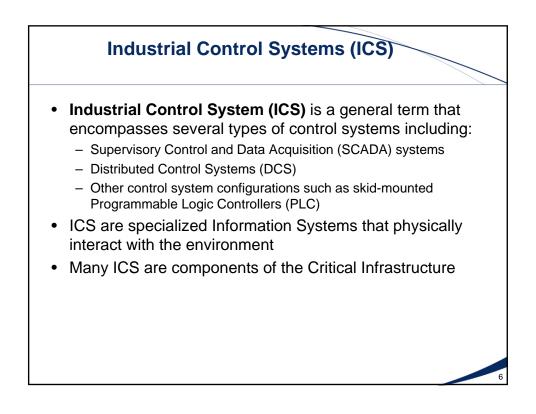
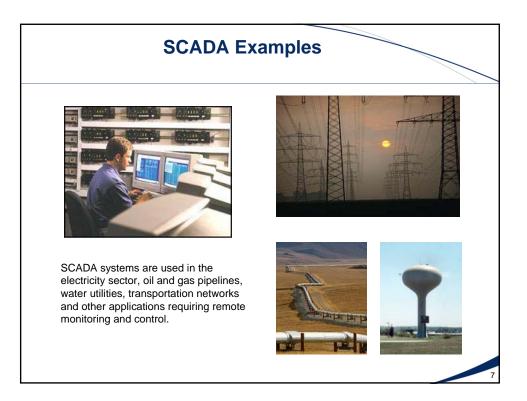
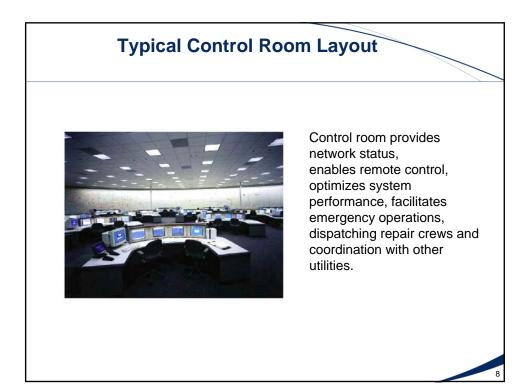


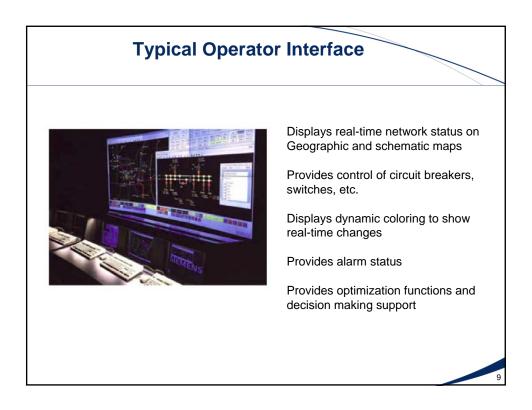
	1. Introduction
1.1	Authority
1.2	Purpose and Scope
	<ul> <li>Purpose: Provide guidance for establishing secure ICS, including implementation guidance for SP 800-53 controls</li> <li>Scope: SCADA, DCS, RTU, other control systems</li> </ul>
1.3	Audience
	<ul> <li>Control engineers, integrators and architects when designing and implementing secure SCADA and/or ICS</li> </ul>
	<ul> <li>System administrators, engineers and other IT professionals when administering, patching, securing SCADA and/or ICS</li> </ul>
	<ul> <li>Security consultants when performing security assessments of SCADA and/or ICS</li> </ul>
	<ul> <li>Managers responsible for SCADA and/or ICS</li> </ul>
	<ul> <li>Researchers and analysts who are trying to understand the unique security needs of SCADA and/or ICS</li> </ul>
	<ul> <li>Vendors developing products that will be deployed in SCADA and/or ICS</li> </ul>
1.4	Document Structure
	4

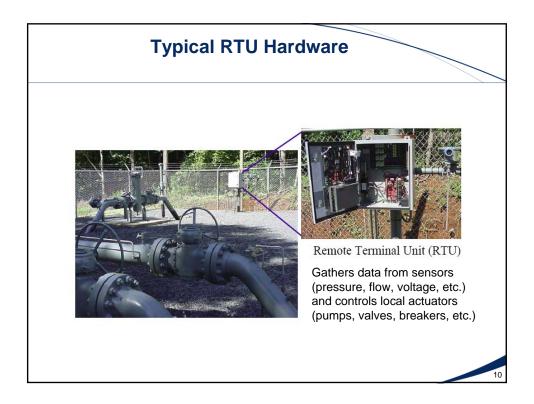


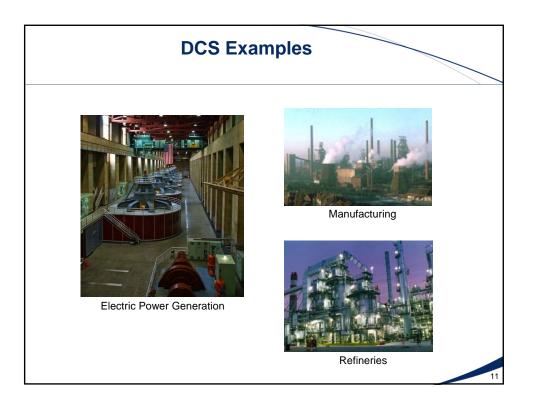






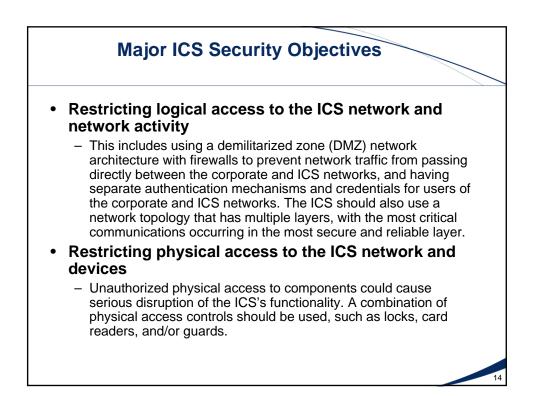


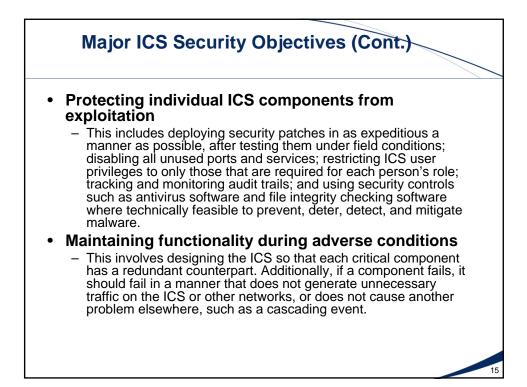


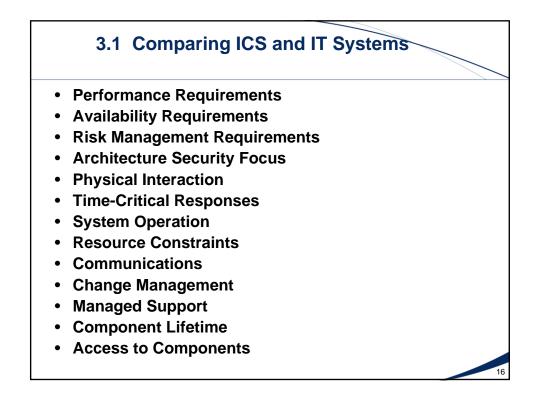


	3. ICS Characteristics, Threats and Vulnerabilities
3.1	Comparing ICS and IT Systems
3.2	Threats
3.3	Potential ICS Vulnerabilities
	3.3.1 Policy and Procedure Vulnerabilities
	3.3.2 Platform Vulnerabilities
	3.3.3 Network Vulnerabilities
3.4	Risk Factors
	3.4.1 Standardized Protocols and Technologies
	3.4.2 Increased Connectivity
	3.4.3 Insecure and Rogue Connections
	3.4.4 Public Information
3.5	Possible Incident Scenarios
3.6	Sources of Incidents
3.7	Documented Incidents 12









# Information Technology vs. Industrial Control Systems

# **Different Performance Requirements**

Information Technology	Industrial Control
Non-Real-time	Real-time
Response must be reliable	Response is time critical
High throughput demanded	Modest throughput acceptable
High delay and jitter accepted	High delay and/or jitter is a serious concern

# Information Technology vs. Industrial Control Systems Different Reliability Requirements Information Technology Industrial Control Scheduled operation Continuous operation Occasional failures tolerated Outages intolerable

Occasional failures tolerated	Outages intolerable	
Beta testing in the field acceptable	Thorough testing expected	

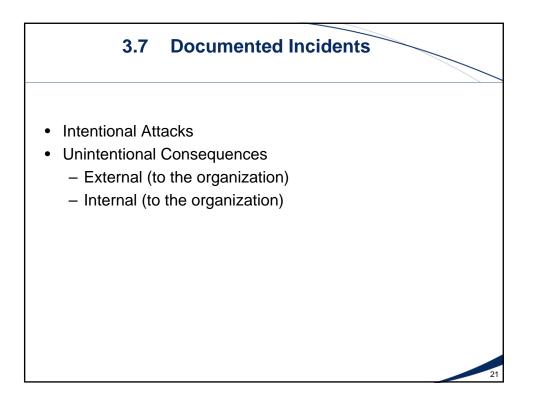
# Information Technology vs. Industrial Control Systems

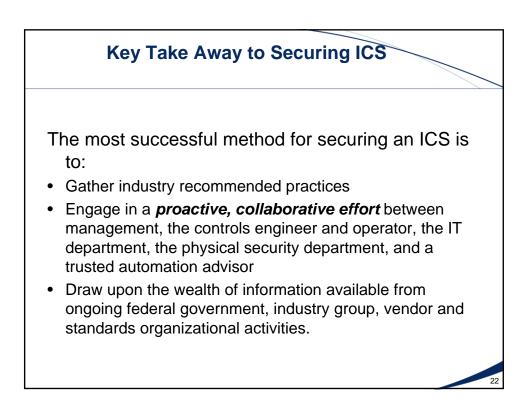
### Different Risk Management Requirements: Delivery vs. Safety

Information Technology	Industrial Control
Data integrity paramount	Human safety paramount
Risk impact is loss of data, loss of business operations	Risk Impact is loss of life, equipment or product, environmental damage
Recover by reboot	Fault tolerance essential

These differences create huge differences in acceptable security practice

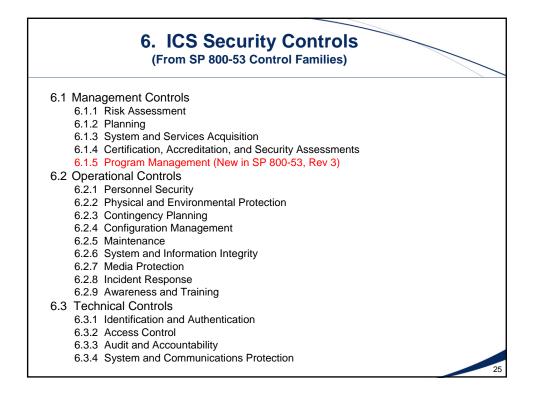
3.3.3 Network Vulnerabilities Table 3-10. Network Perimeter Vulnerabilities		
Vulnerability	Description	
No security perimeter defined	If the control network does not have a security perimeter clearly defined, then it is not possible to ensure that the necessary security controls are deployed and configured properly. This can lead to unauthorized access to systems and data, as well as other problems.	
Firewalls nonexistent or improperly configured	A lack of properly configured firewalls could permit unnecessary data to pass between networks, such as control and corporate networks. This could cause several problems, including allowing attacks and malware to spread between networks, making sensitive data susceptible to monitoring/eavesdropping on the other network, and providing individuals with unauthorized access to systems.	
Control networks used for non-control traffic	Control and non-control traffic have different requirements, such as determinism and reliability, so having both types of traffic on a single network makes it more difficult to configure the network so that it meets the requirements of the control traffic. For example, non-contro traffic could inadvertently consume resources that control traffic needs causing disruptions in ICS functions.	
Control network services not within the control network	Where IT services such as Domain Name System (DNS),and/or Dynamic Host Configuration Protocol (DHCP) are used by control networks, they are often implemented in the IT network, causing the ICS network to become dependent on the IT network that may not have the reliability and availability requirements needed by the ICS	

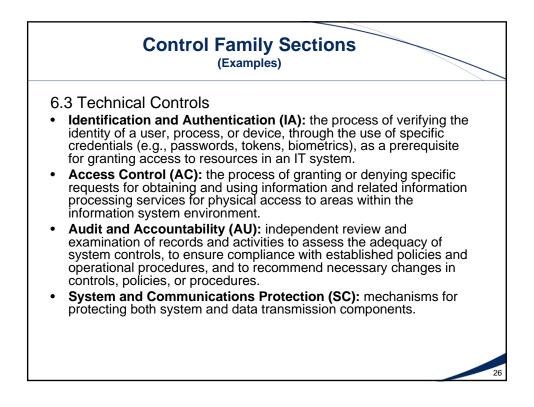


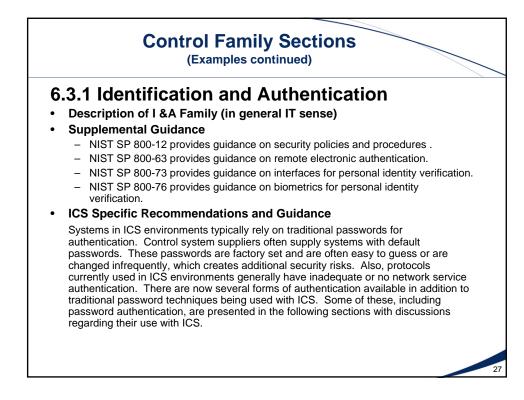


4. ICS Security Program Development and Deployment				
4.1 Business Case for Security				
4.1.1	Benefits			
4.1.2	Potential Consequences			
4.1.3	Key Components of the Business Case			
4.1.4	Resources for Building Business Case			
4.1.5	Presenting the Business Case to Leadership			
4.2 Develor	bing a Comprehensive Security Program			
4.2.1	Senior Management Buy-in			
4.2.2	Build and Train a Cross-Functional Team			
4.2.3	Define Charter and Scope			
4.2.4	Define ICS Specific Security Policies and Procedures			
4.2.5	Define and Inventory ICS Systems and Networks Assets			
4.2.6	Perform Risk and Vulnerability Assessment			
4.2.7	Define the Mitigation Controls			
4.2.8	Provide Training and Raise Security Awareness			
4.2.6 4.2.7	Perform Risk and Vulnerability Assessment Define the Mitigation Controls			

	5. Network Architecture
5.1	Firewalls
5.2	Logically Separated Control Network
5.3	Network Segregation
	5.3.1 Dual-Homed Computer/Dual Network Interface Cards (NIC)
	5.3.2 Firewall between Corporate Network and Control Network 5.3.3 Firewall and Router between Corporate Network and Control Network
	5.3.4 Firewall with DMZ between Corporate Network and Control Network
	5.3.5 Paired Firewalls between Corporate Network and Control Network
	5.3.6 Network Segregation Summary
5.4	Recommended Defense-in-Depth Architecture
5.5	General Firewall Policies for ICS
5.6	Recommended Firewall Rules for Specific Services
	5.6.1 Domain Name System (DNS)
	5.6.2 Hypertext Transfer Protocol (HTTP)
	5.6.3 FTP and Trivial File Transfer Protocol (TFTP) 5.6.4 Telnet
	5.6.5 Simple Mail Transfer Protocol (SMTP)
	5.6.6 Simple Network Management Protocol (SNMP)
	5.6.7 Distributed Component Object Model (DCOM)
	5.6.8 SCADA and Industrial Protocols
	Network Address Translation (NAT)
5.8	Specific ICS Firewall Issues
	5.8.1 Data Historians
	5.8.2 Remote Support Access 5.8.3 Multicast Traffic
5 9	Single Points of Failure
	Redundancy and Fault Tolerance
	Preventing Man-in-the-Middle Attacks
5.11	Frevenung wah-in-the-wilddle Attacks







### NIST Special Publication 800-82: Guide to Industrial Control Systems (ICS) Security

### **Executive Summary**

- 1. Introduction
- 2. Overview of Industrial Control Systems
- 3. ICS Characteristics, Threats and Vulnerabilities
- 4. ICS Security Program Development and Deployment
- 5. Network Architecture
- 6. ICS Security Controls

### List of Appendices

Appendix A— Acronyms and Abbreviations

Appendix B— Glossary of Terms

- Appendix C— Current Activities in Industrial Control System Security
- Appendix D— Emerging Security Capabilities
- Appendix E— Industrial Control Systems in the FISMA Paradigm
- Appendix F— References

